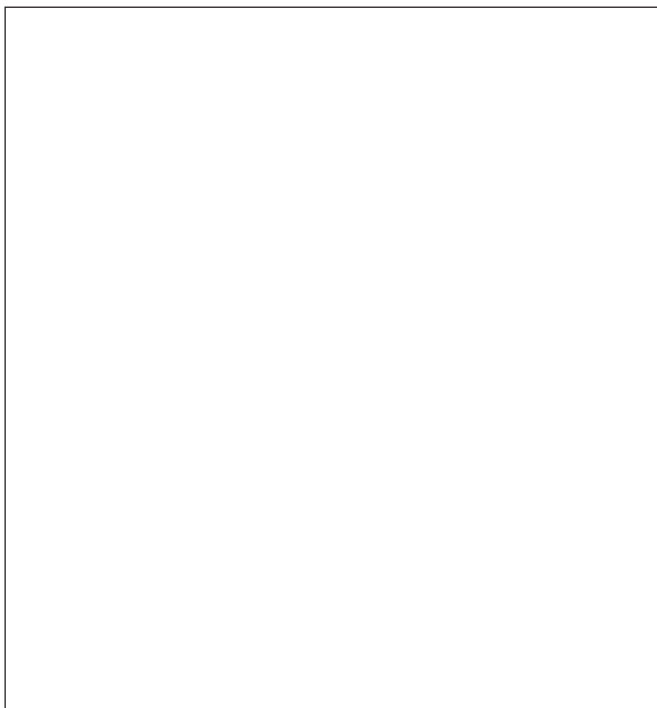


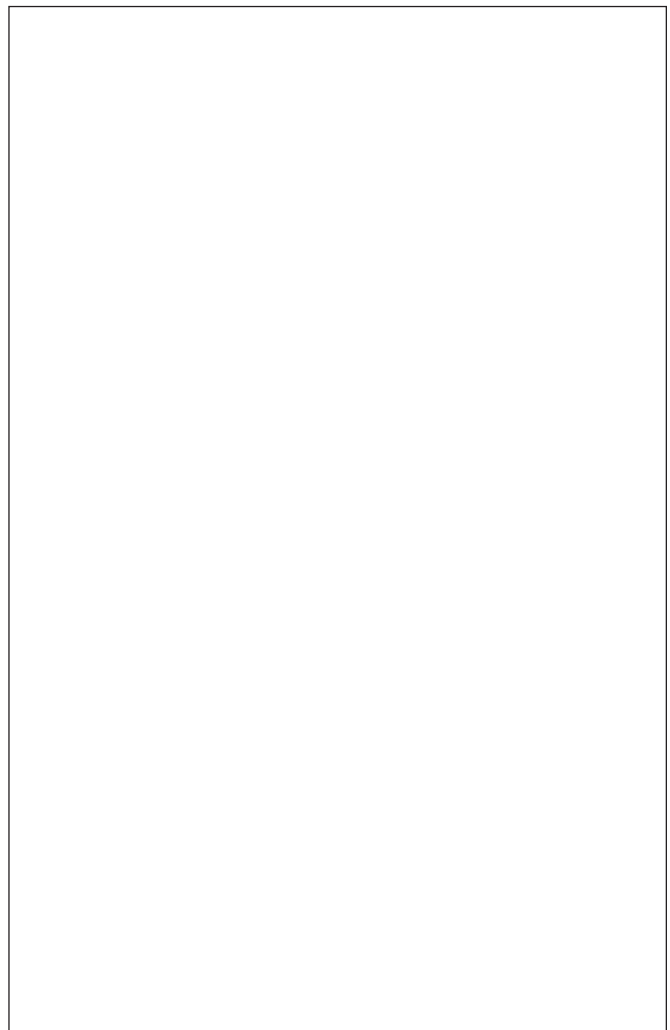
Assembling a Can Sealer

The identification of all sealer parts is clearly

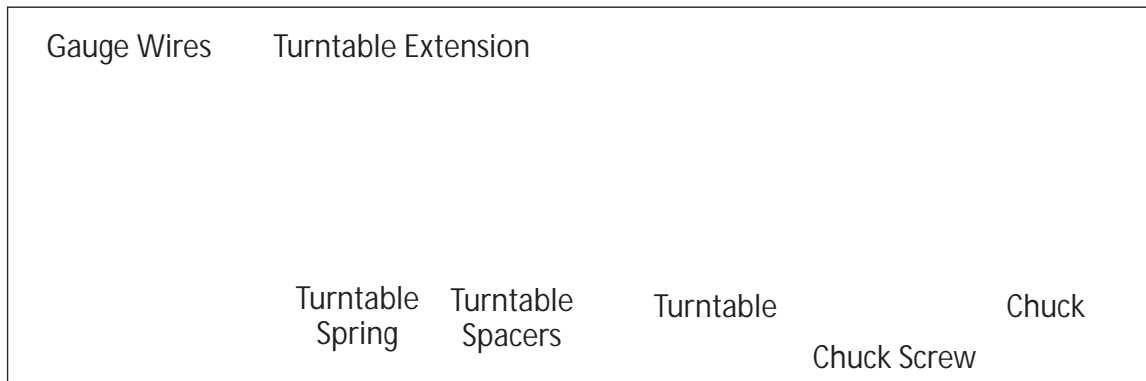
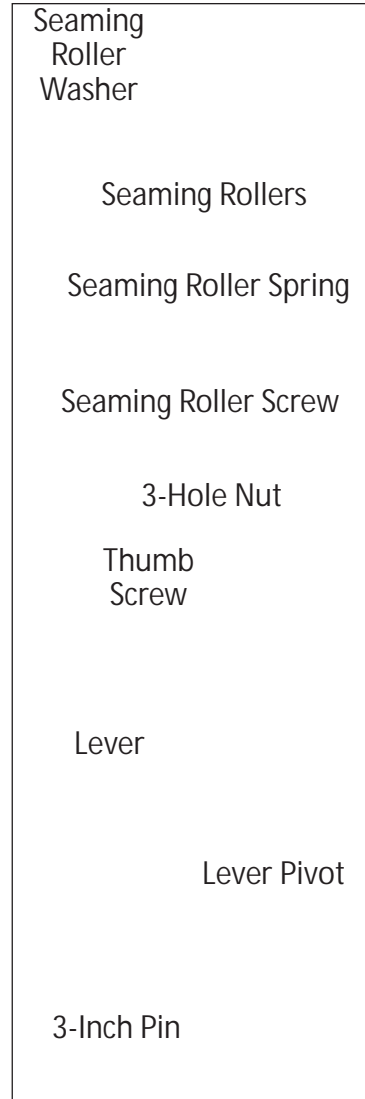
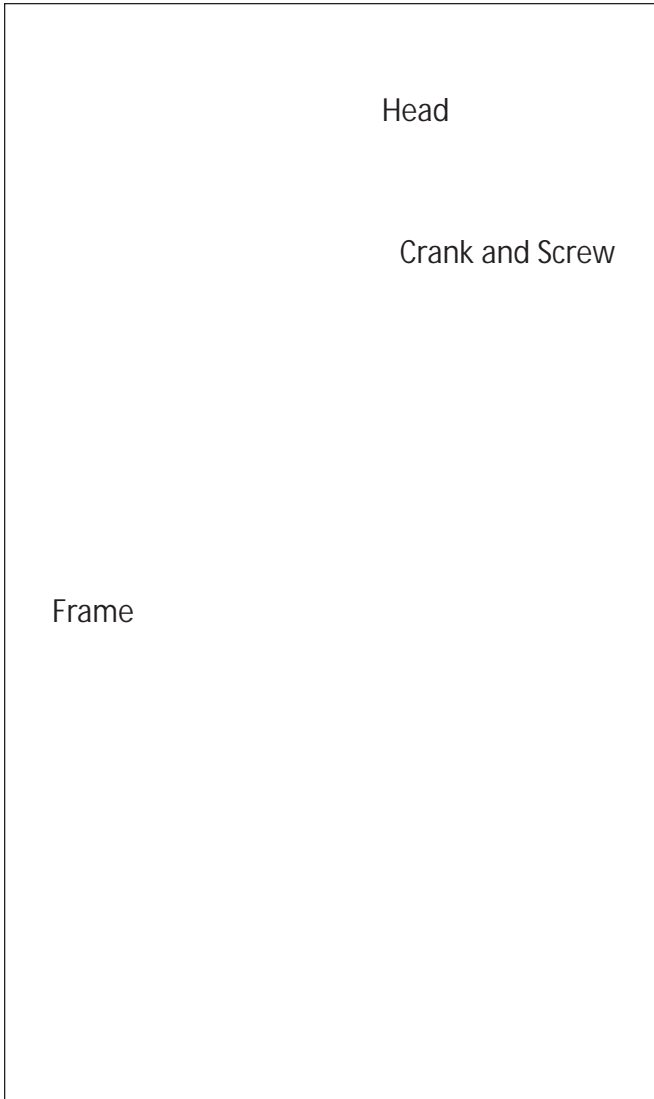
The Assembled Can Sealer



The Disassembled Can Sealer



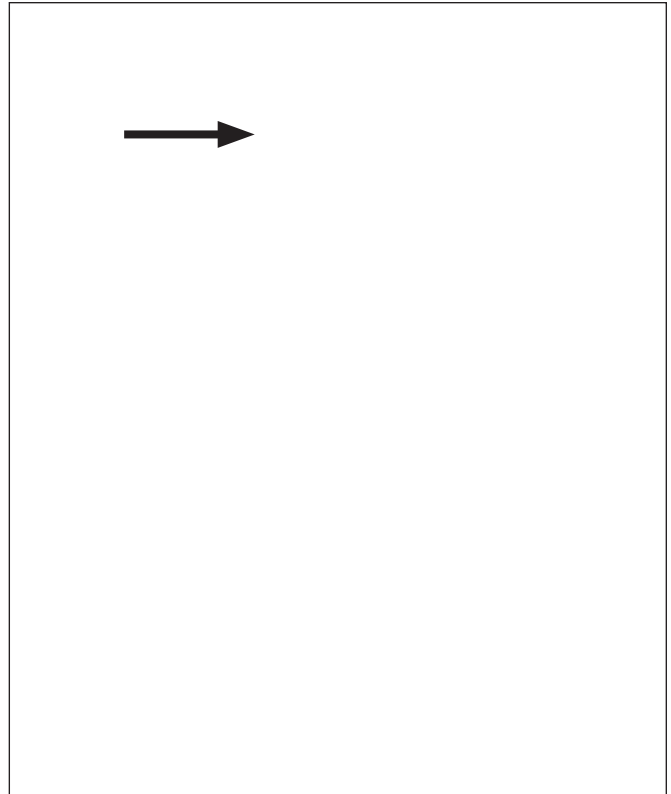
Can Sealer Parts



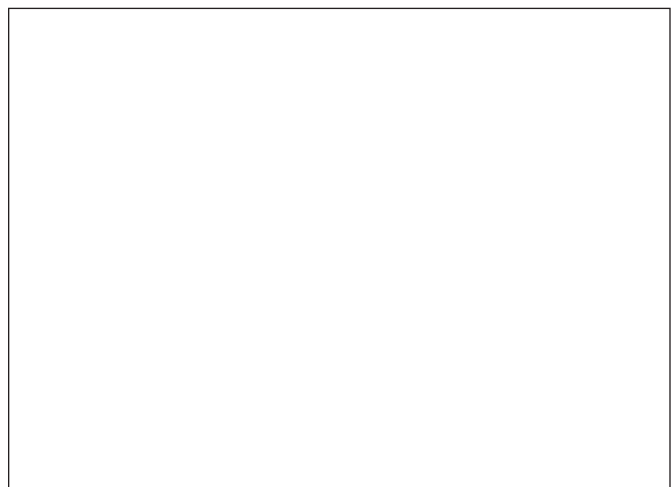
1. Situate the Frame



2. Place the Head on the Frame



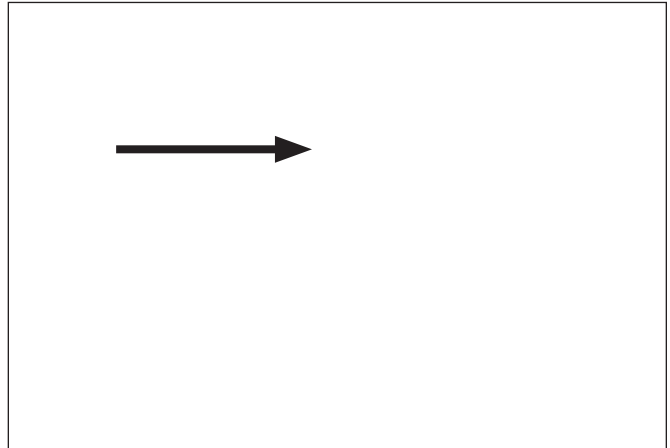
3. The Lever



4. Insert the Lever Pivot

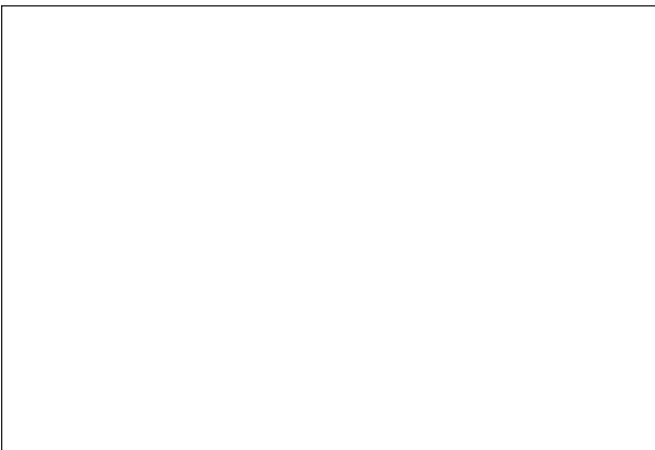


5. Seat the Lever Pivot

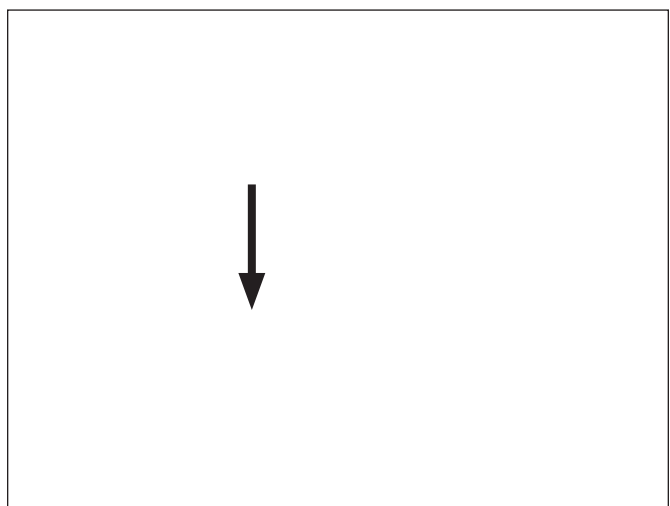


The lever pivot should be flush with the backside

6. Attach the Crank



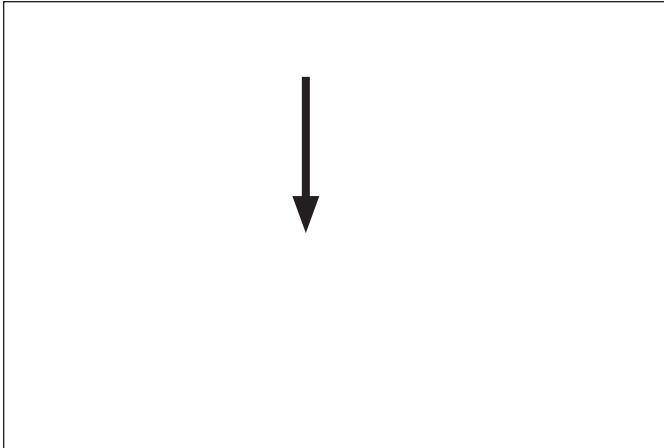
7. Set Crank Position



Choosing Can Sizes

-
-

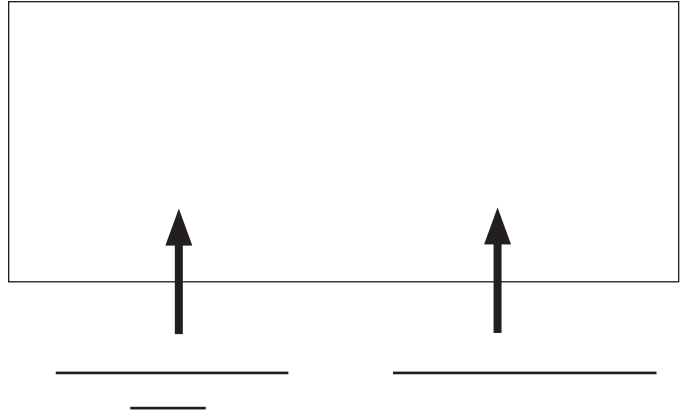
The Three Hole Nuts



Insert the 3-hole nut in the channel labeled "frst"

nut within the tracks. File these of , if any.

Identifying the Rollers



There are two seaming rollers. The "frst" seaming roller has a deeper, more rounded profile.

the sealer and is for fattening the seam. This roller has a shallower, fatter profile.

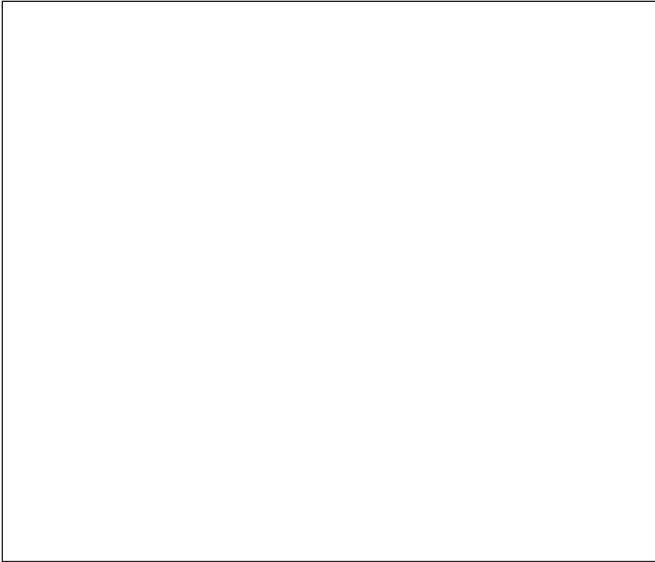
1. The First Roller Assembly (right side of sealer head)



Make the frst



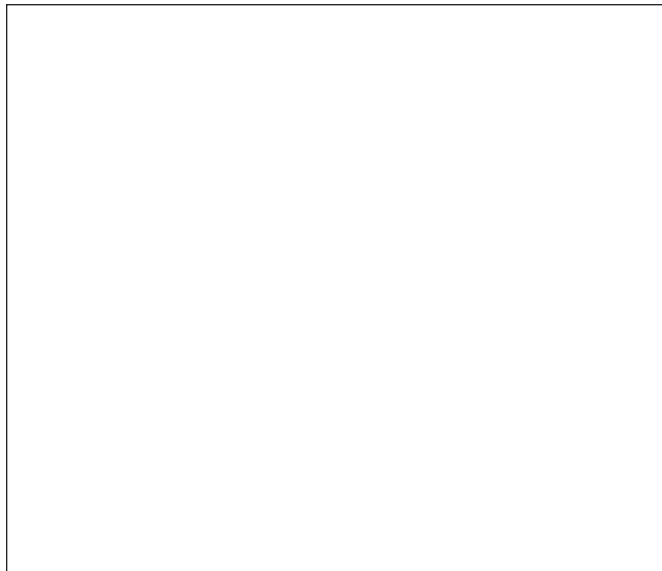
2 Attach the First Roller Assembly



Loosely thread the first seaming roller assembly

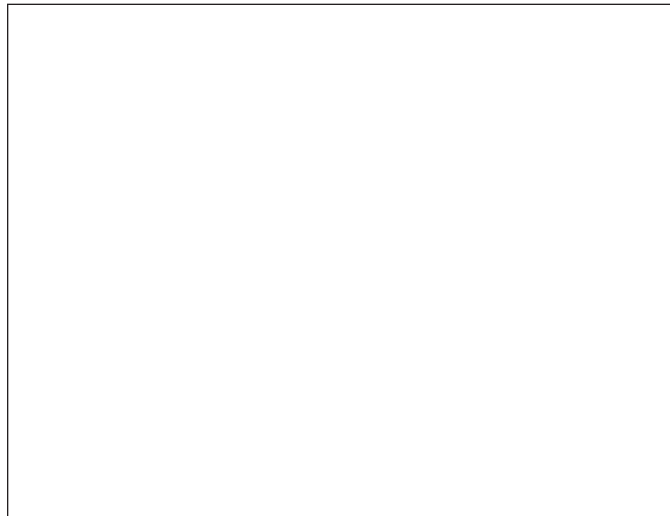
6. Tighten the Chuck

10. Snug the First Roller Screw



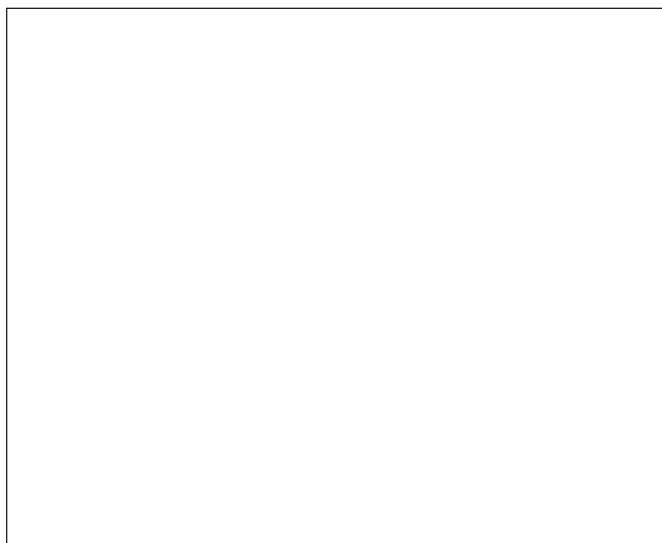
Finger tighten the first seaming roller screw. This

11. Gauge the First Roller

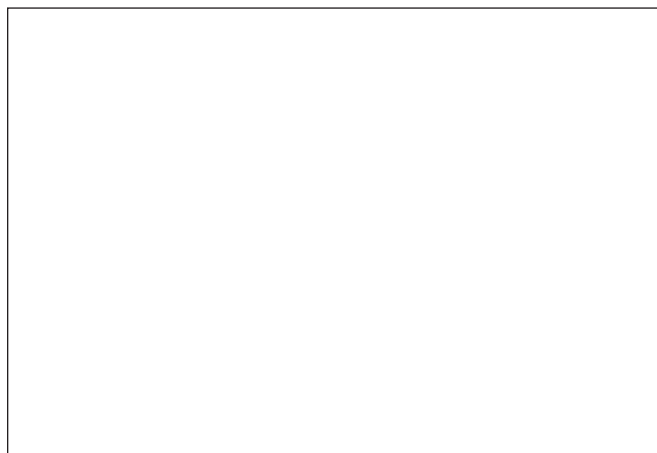


THICK/LARGE
between the chuck and the groove in the first

12. Set the First Roller



13. Adjusting the Second Seam Roller



14. Snug the Second Roller Screw

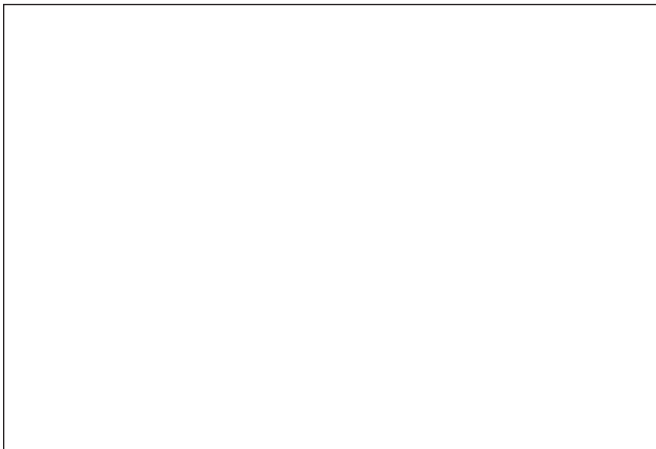


15. Gauge the Second Roller

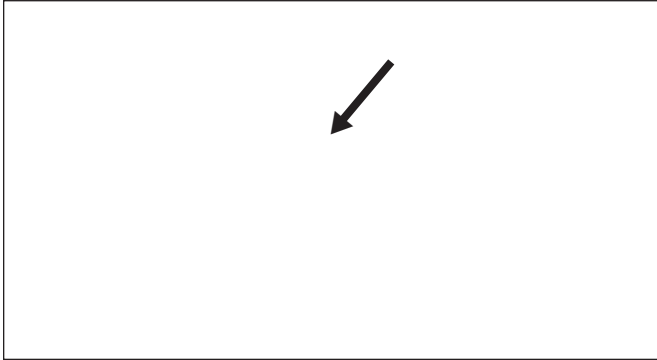


THIN/SMALL

16. Set the Second Roller



17. Situate the Turntable



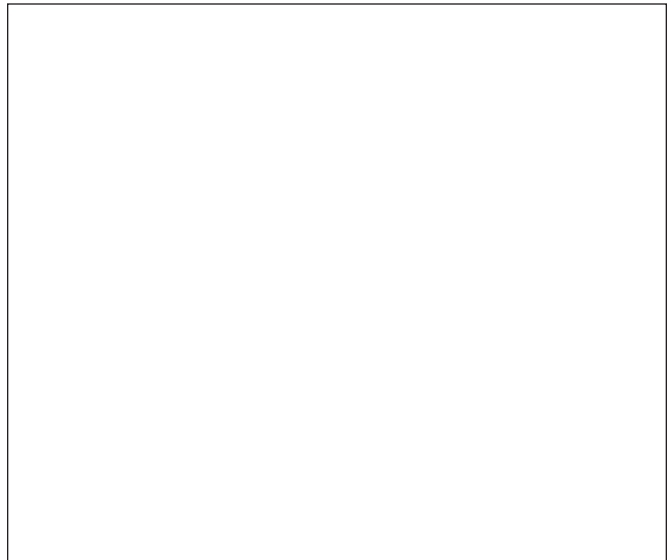
x 200.25, ¼-pound fat salmon can, the turntable



18. Make a Test Seam

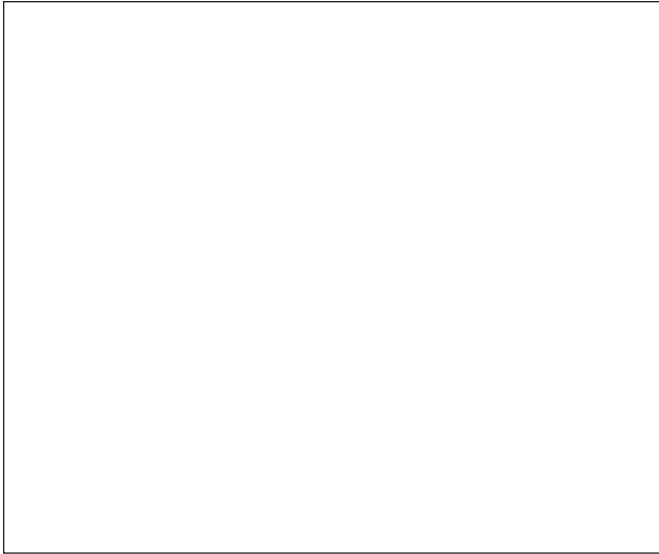


19. Lock Down the Can



20. Form the Seam

Visual Seam Defects



fattened against the can body.

Seal at least one empty sample can before filling

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